



# Hamilton G5 Safety Valve Block Replacement

Use this guide to remove the safety valve block in the Hamilton G5 ventilator.

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## Safety Valve Block Removal/Assembly

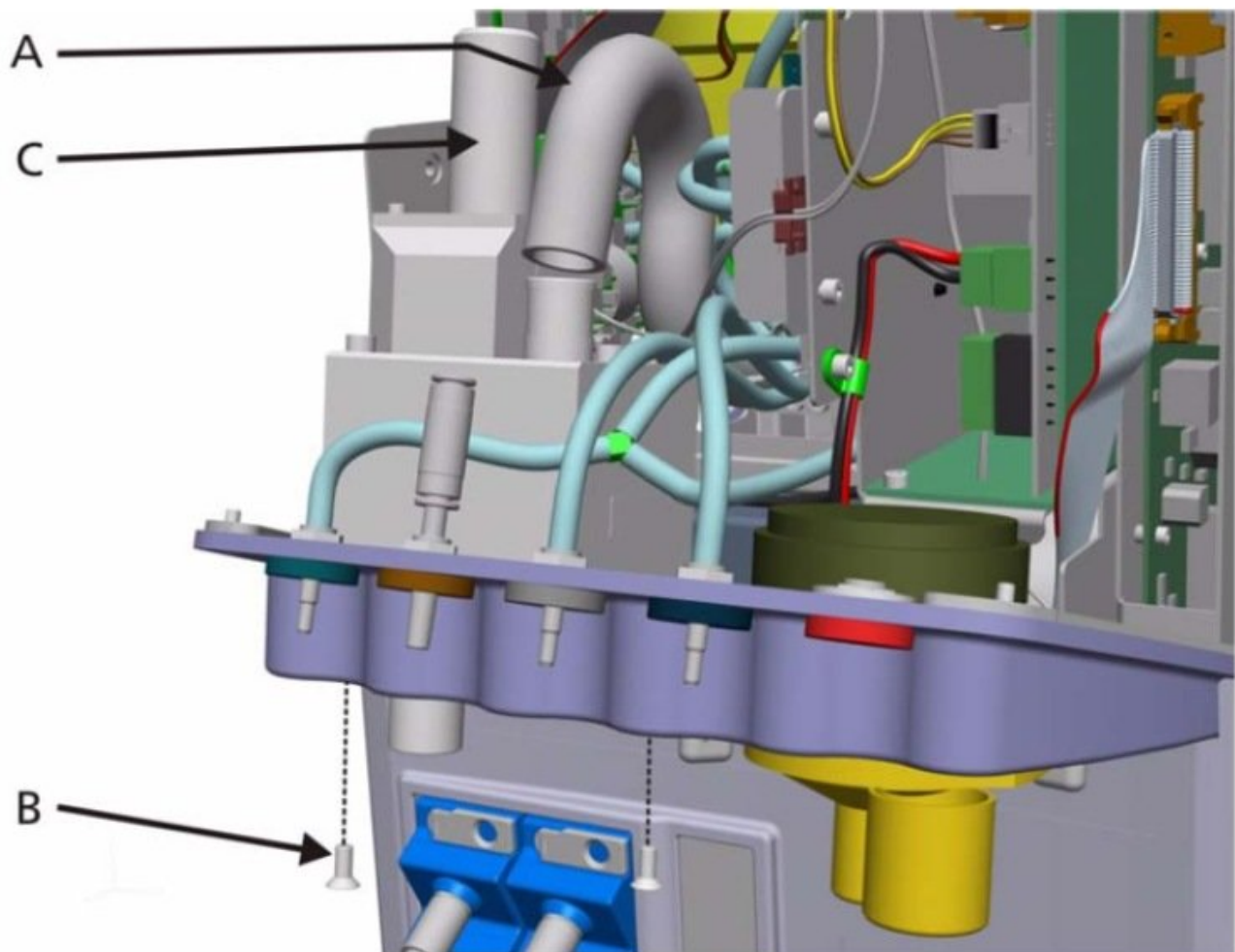


Figure 10-38. Safety Valve Block Removal

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## INTRODUCTION

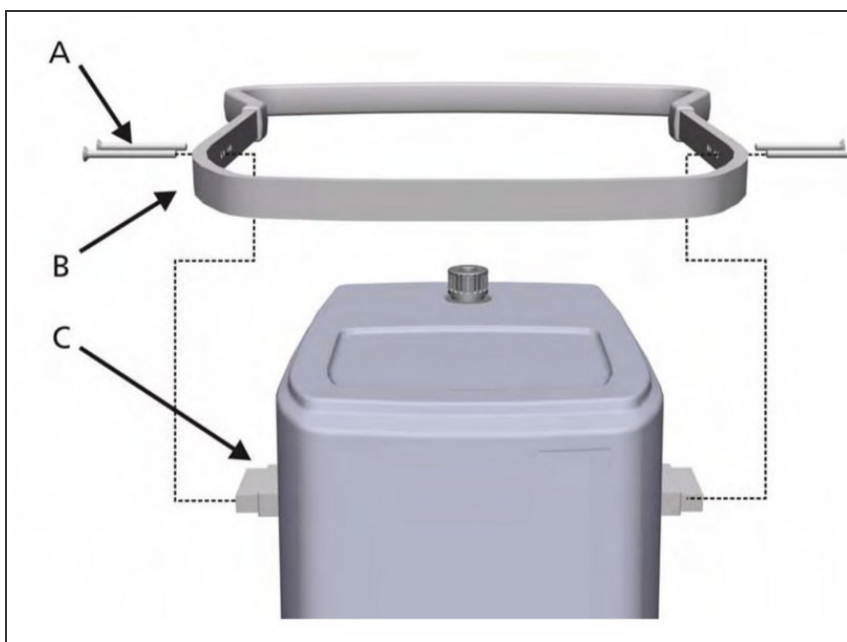
For more information on removing the safety valve block, please refer to **section 10** in the service manual.



### TOOLS:

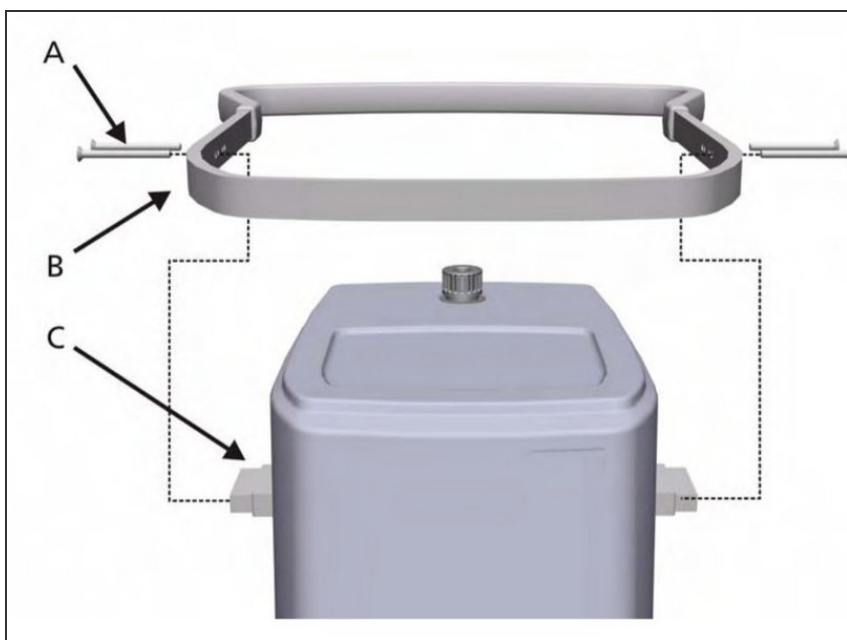
- [Allen Wrench](#) (1)
-

## Step 1 — Rail



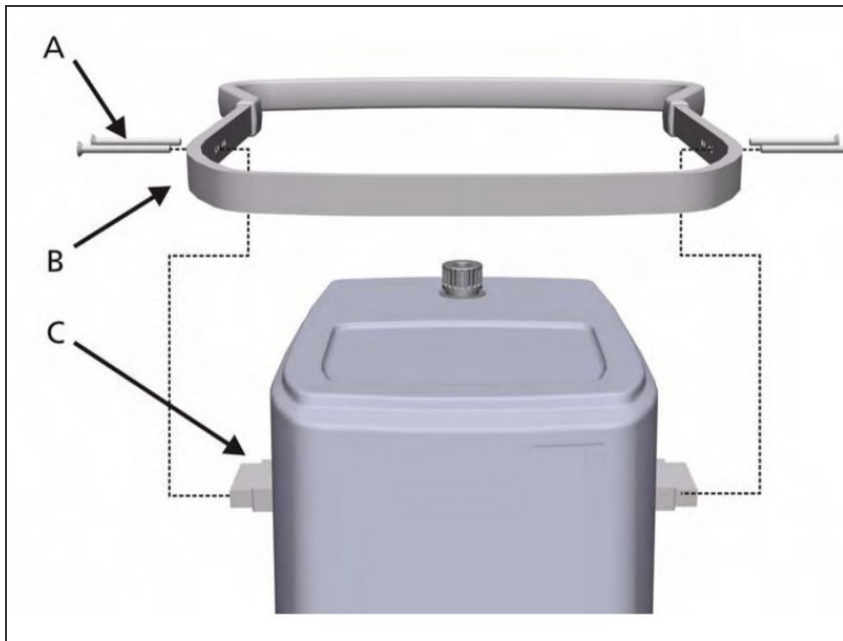
- Remove 4 Hex Allen screws (A) from the Rail surrounding the Ventilation Unit.

## Step 2



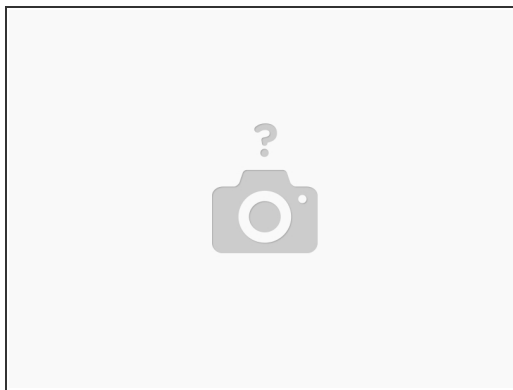
- Remove the Rail (B).

## Step 3



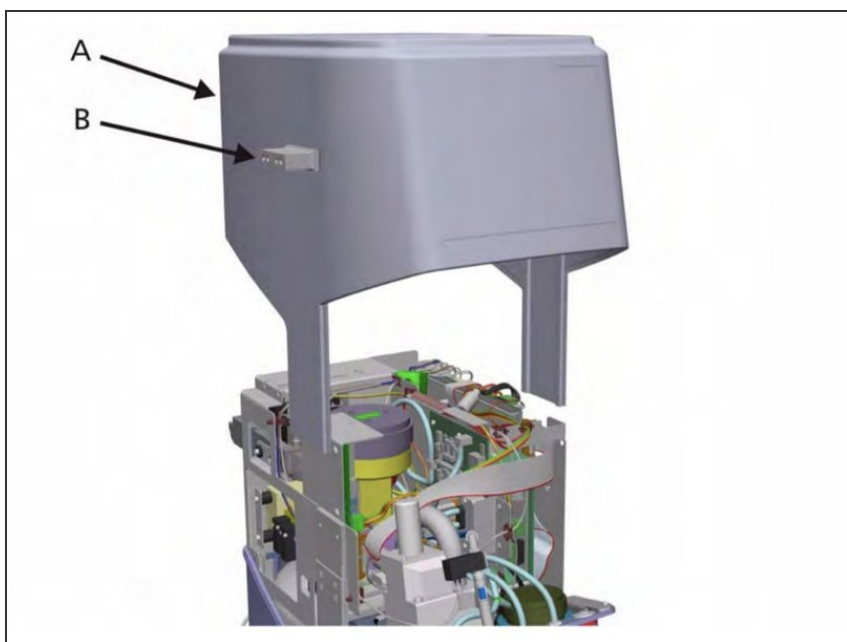
- The Standoff Brackets (C) remain with the Main Cover.

## Step 4



- Place aside in a safe location.

## Step 5 — Main Cover



- Lift the Main Cover (A) from the Ventilation Unit using the Standoff Brackets (B) attached to the Main Cover.

## Step 6



- Place aside in a safe location.

## Step 7 — Safety Valve Block

### Safety Valve Block Removal/Assembly

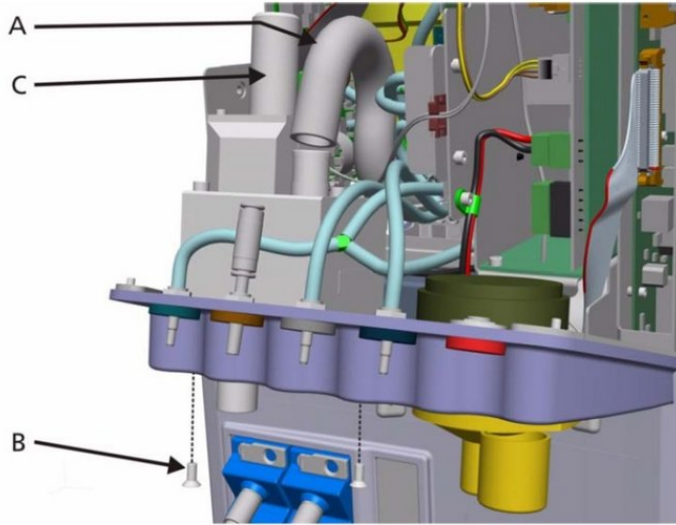


Figure 10-38. Safety Valve Block Removal

- Remove Safety Valve Block
- 1. Disconnect the cable from the Ambient Valve Solenoid
- 2. Disconnect the Shaped Hose (A)
- 3. Remove the 2 Hex Allen Screws (B)
- 4. Remove the Safety Valve Block
- To remove Ambient Valve Solenoid: Unscrew the Ambient Valve Solenoid (C) from the Safety Valve Block

To reassemble your device, follow these instructions in reverse order.