



Motorola W385 Bottom Casing Replacement

Written By: Austin Hobbs



INTRODUCTION

Is the plastic casing cracked or severely scratched? Replace it.



TOOLS:

- [Spudger](#) (1)
- [T6 Torx Screwdriver](#) (1)



PARTS:

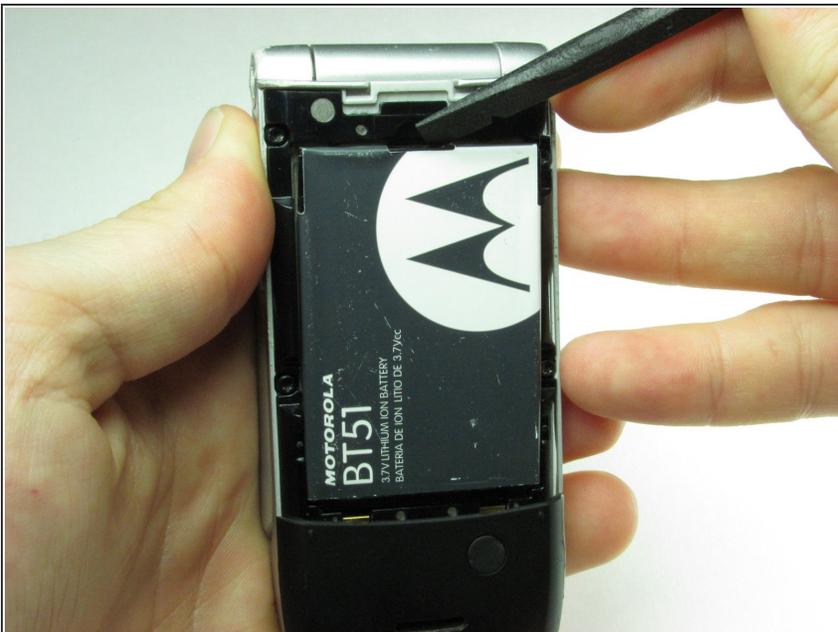
- [Motorola W385 Casing](#) (1)

Step 1 — Battery



- Using your finger, press down on the clip holding the back cover on.

Step 2



- Using the spudger or your finger, gently pull the battery out from the top.

Step 3 — Bottom Casing



- Hold the phone as shown in the photo.

Step 4



- Using the flat side of the spudger and a little pressure, insert it under the bottom plastic piece at about center.
- This might require a little persistence due how the beveled plastic rests on the phone body.
- After the spudger is under the plastic piece, move counter clockwise using a gentle twisting motion until the piece is free from the phone body.

Step 5



- Remove the two Torx-6 screws under the removed plastic.

Step 6



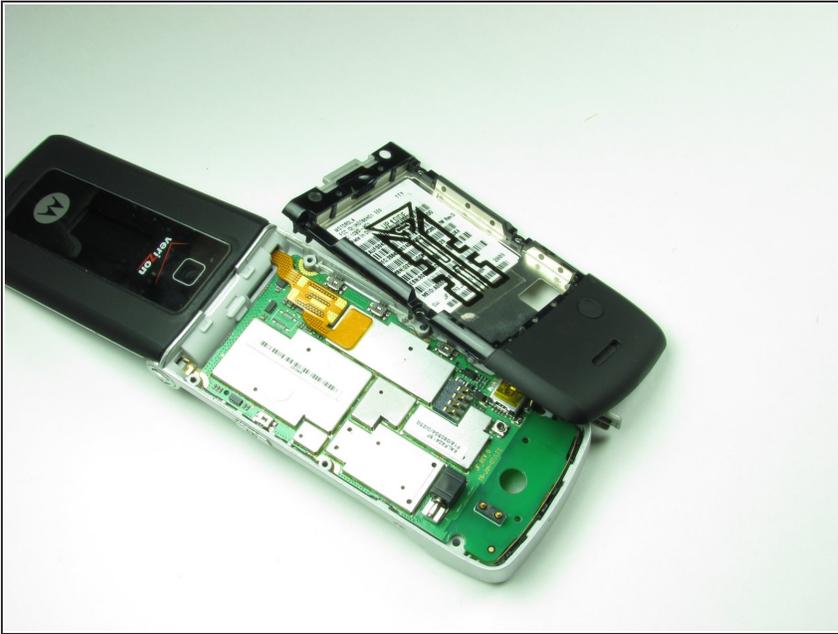
- Keeping the phone open, turn it over allowing the battery compartment to be visible.
- Remove the four Torx-6 screws from the back plastic.

Step 7



- Hold the phone with the keys facing down and the mini USB charging port visible.
 - Open the rubber flap covering the charging port.
 - Insert the flat end of the spudger just above the charging port.
 - Using the same gentle twisting motion, work around the bottom of the phone and up the opposite side. The back casing should separate from the body of the phone.
- ⚠ When working on the thinner pieces of the plastic casing, use caution insuring the plastic does not crack.

Step 8



- The casing can be easily removed exposing the bottom logic board.

To reassemble your device, follow these instructions in reverse order.