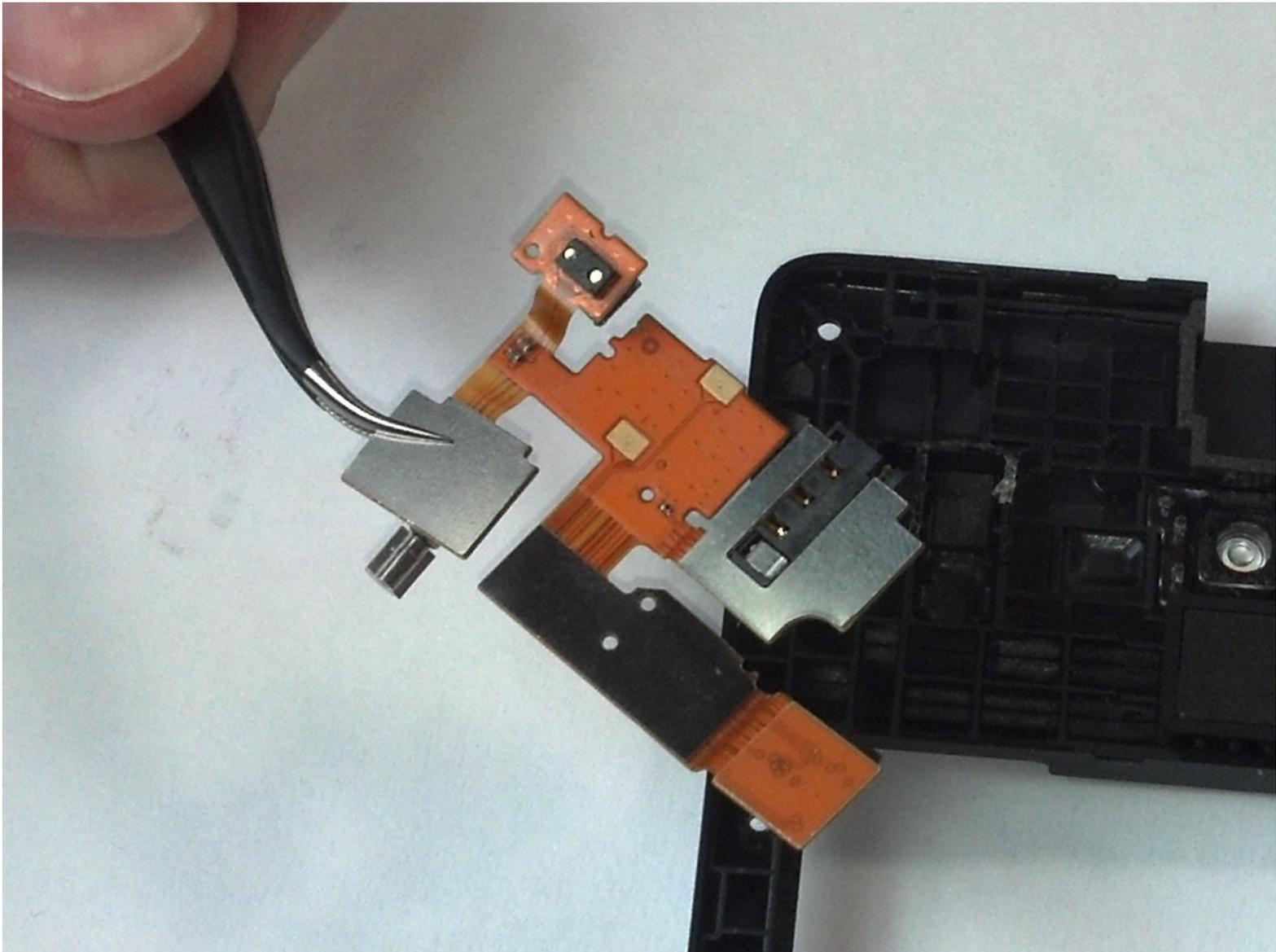




Nokia XL Dual SIM Vibrator, Headphone Jack, or Camera Flash Components Replacement

How to replace the vibrator, headphone Jack, or camera flash components.

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INTRODUCTION

Use this guide to...

Restore your ability to receive silent phone calls by replacing a malfunctioning vibrator.

Listen to your favorite tunes while at the gym by replacing a faulty headphone jack.

Take superior quality pictures at night by replacing the camera flash components.



TOOLS:

- [iFixit Opening Tools](#) (1)
 - [T5 Torx Screwdriver](#) (1)
 - [Tweezers](#) (1)
-

Step 1 — Back Cover Removal



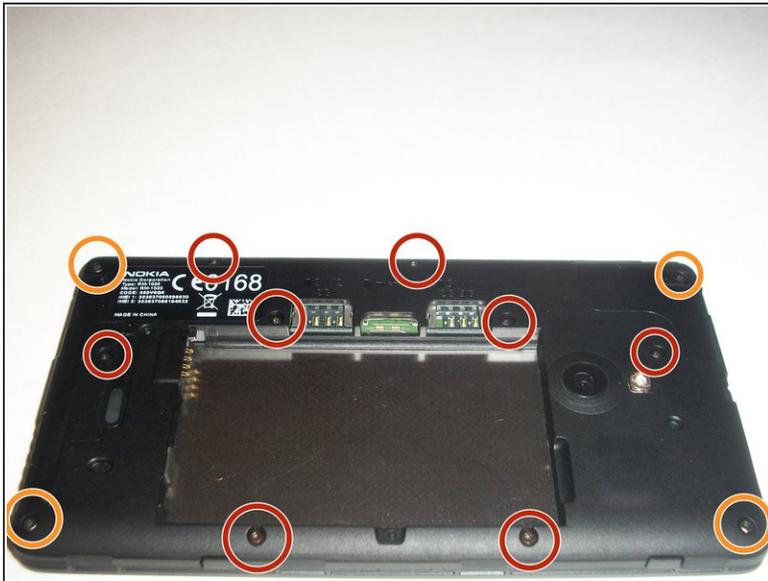
- You will first need to separate the back cover from the device.
- Gently pry open each side of the device at the indicated locations. It is best to use a plastic opening tool or similar tool.

Step 2 — Battery Removal



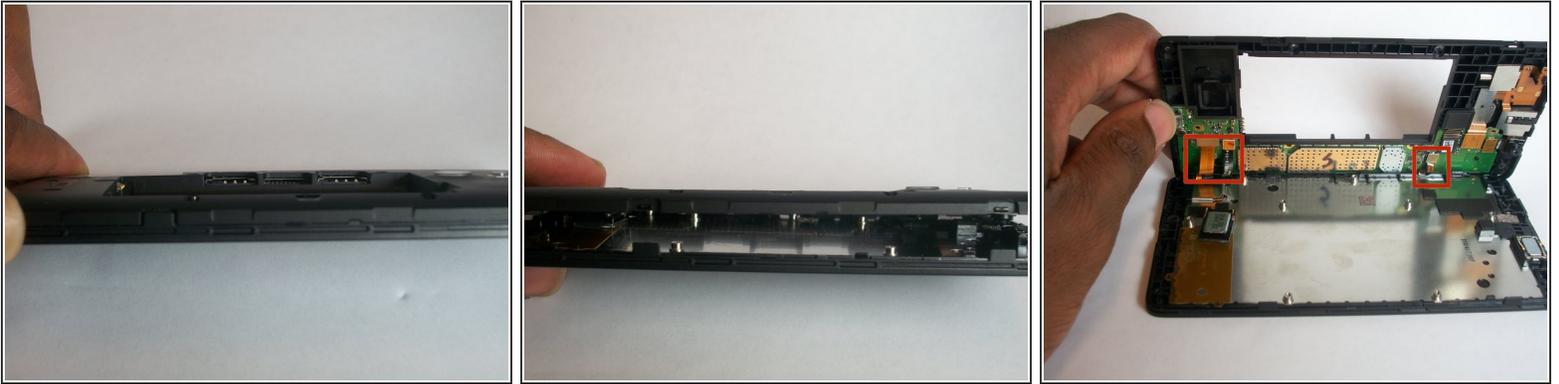
- Remove the back cover.
- Use a plastic opening tool to lift the battery. Then, remove it.

Step 3 — Screen Separation part 1



- To access the inner components of the device, remove the various screws. Keep them separate, and organize them by size.
- ⓘ You will need a T5 Precision Torx screw driver to remove the screws.
- The locations of the T5x3.4mm screws are indicated in the picture.
- The locations of the T5x4.1mm screws are indicated in the picture.

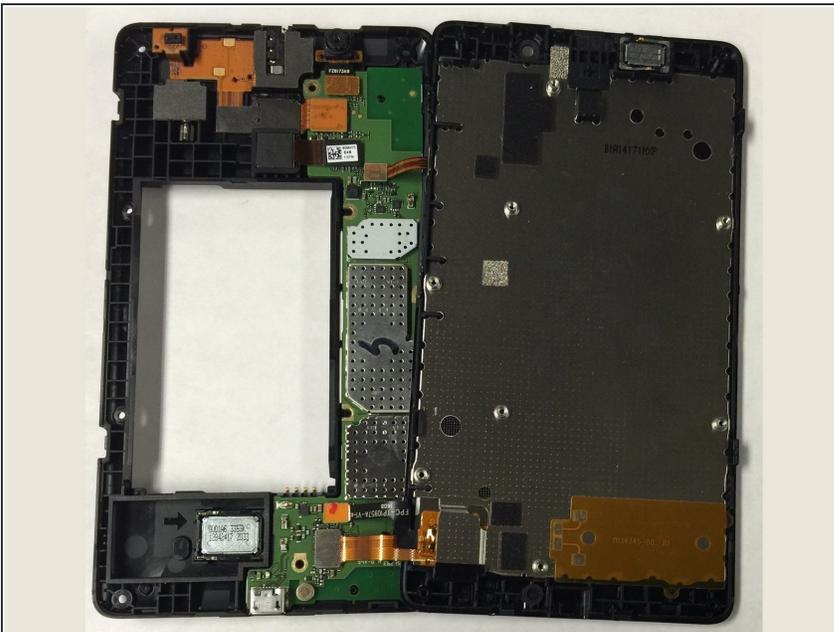
Step 4 — Screen Separation part 2



- Use the plastic opening tool to gently pry the device apart.
- There are flaps on both sides of the phone as indicated in the picture. This is what you will need to pry apart.

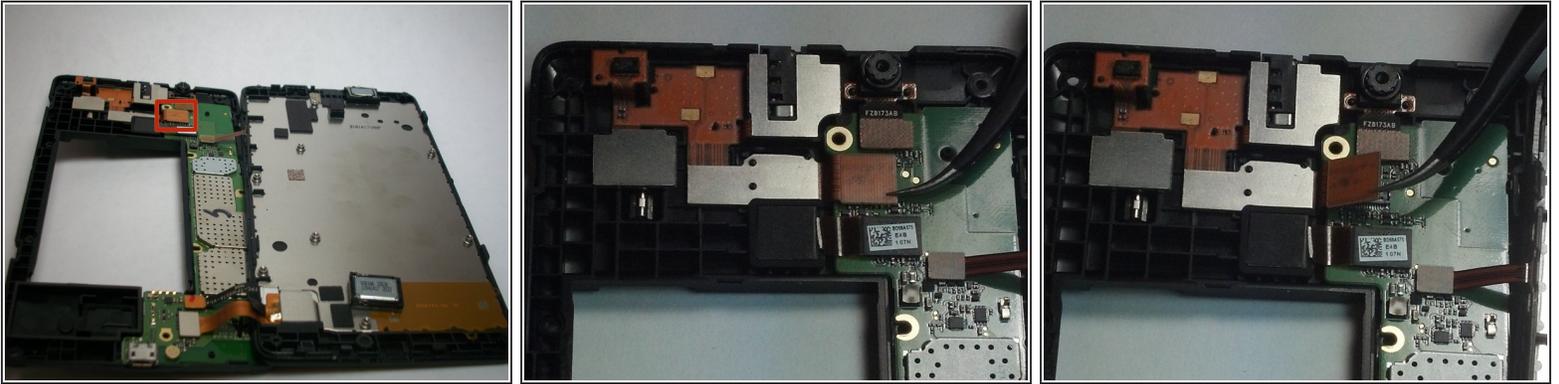
⚠ Please be cautious when opening the device. There are various connectors inside the device that must be handled with care.

Step 5 — System components



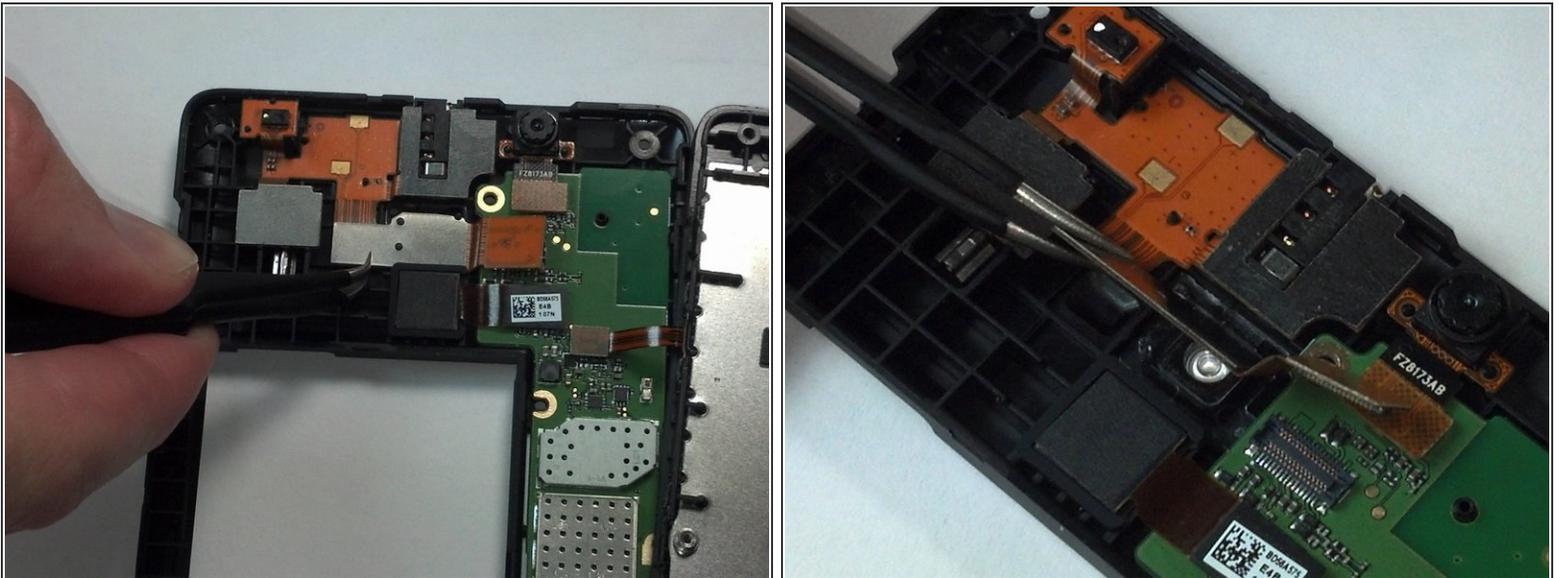
- Once the device is open, take note of all the components.

Step 6 — Motherboard Connector Removal



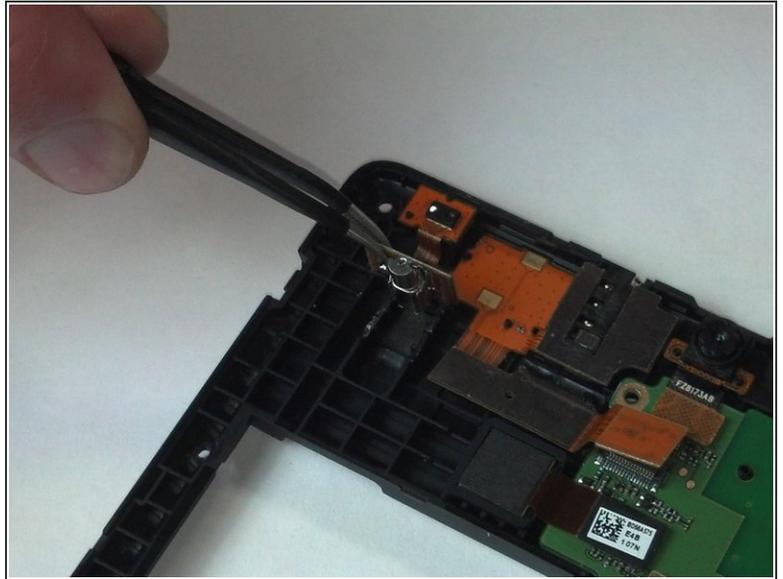
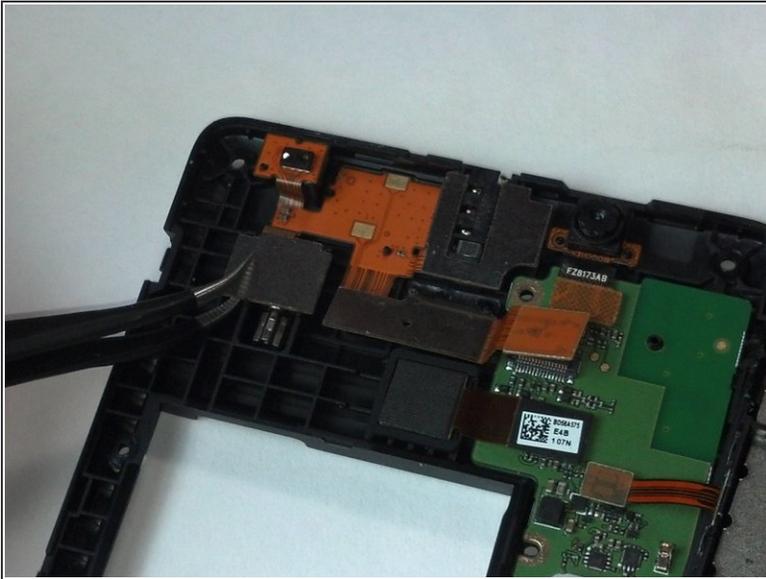
- With tweezers, gently undip the motherboard connector for the vibrator, headphone jack and camera flash assembly.

Step 7 — Assembly Removal Pt. 1



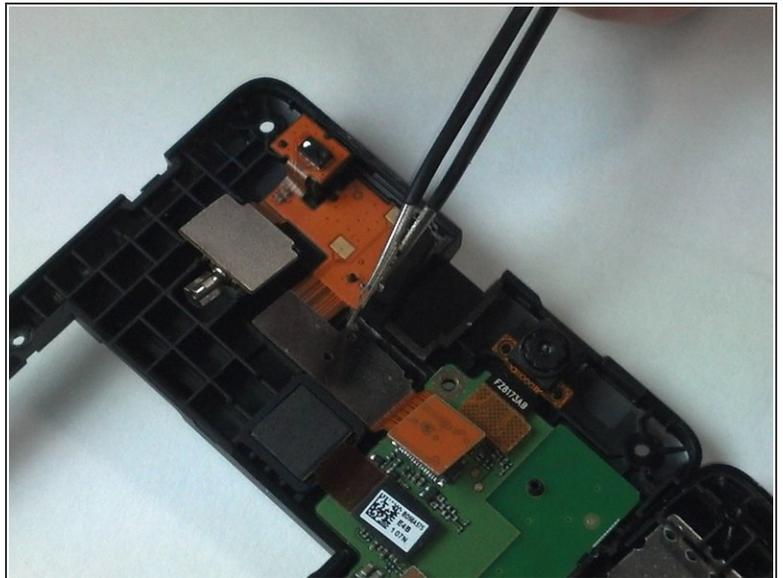
- With tweezers, gently pry upward on the rectangular metal piece on the back of the camera flash.

Step 8 — Assembly Removal Pt. 2



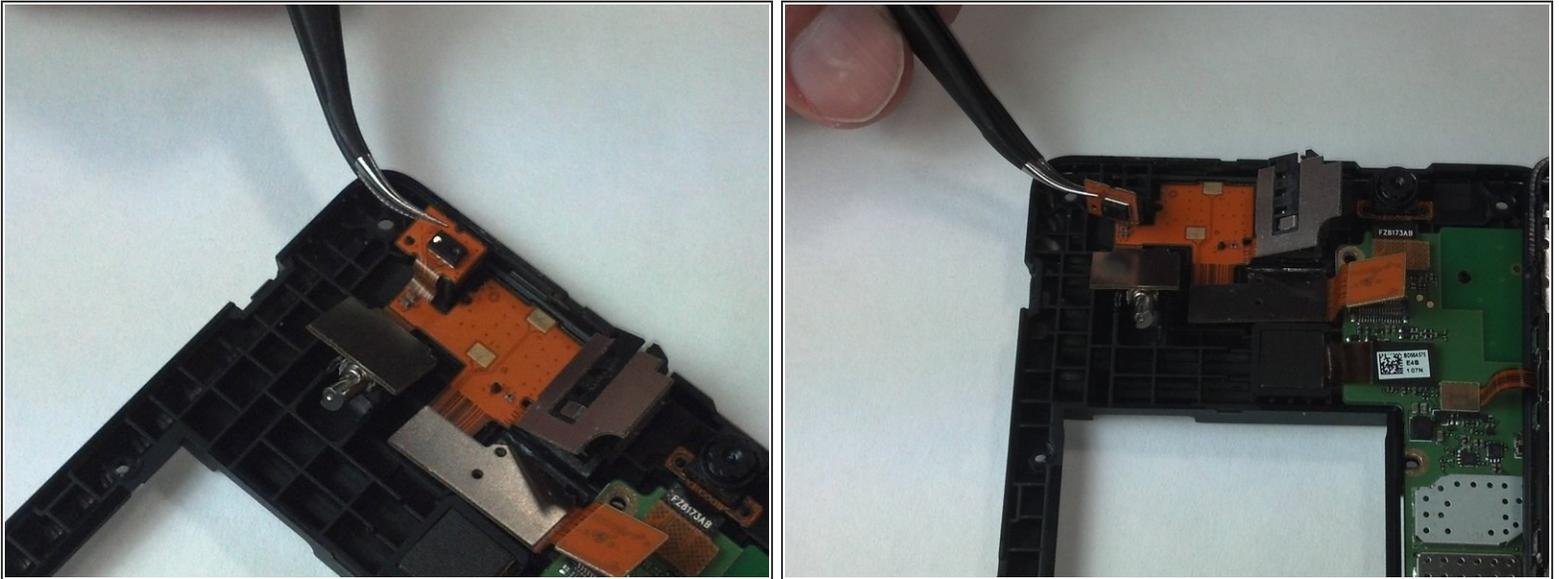
- With tweezers, gently pry upward on the vibrator.

Step 9 — Assembly Removal Pt. 3



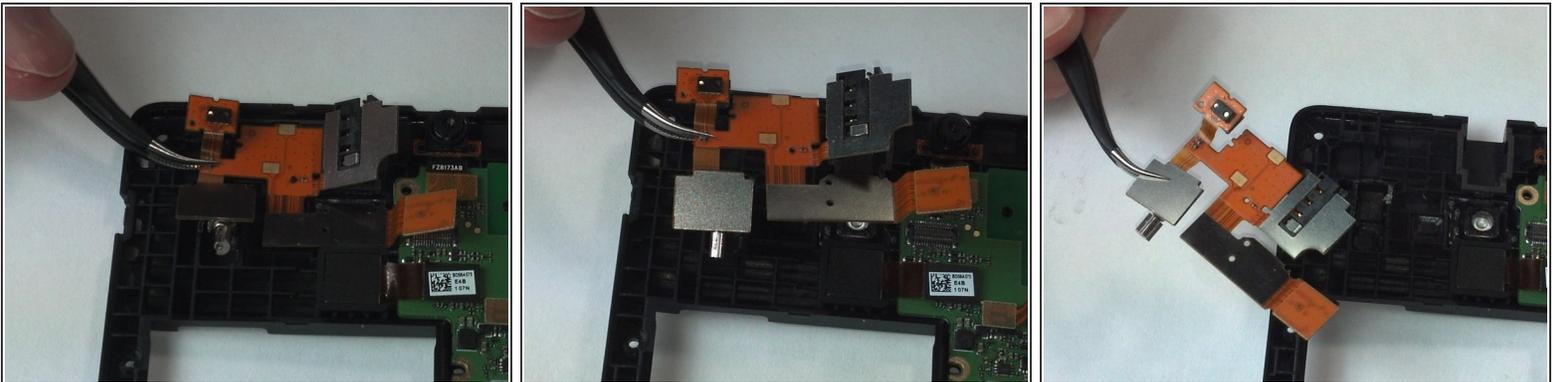
- With tweezers, gently pry upward on the headphone jack.

Step 10 — Assembly Removal Pt. 4



- With tweezers, gently pry up on the proximity sensor.

Step 11 — Assembly Removal Pt. 5



- The entire assembly can now be removed.

To reassemble your device, follow these instructions in reverse order.