



# **Nokia XL Dual SIM Touch Screen, Volume Buttons, and Power/Screen Lock button Replacement**

This replacement guide will save you from...

Written By: Christopher Weaver



# INTRODUCTION

This replacement guide will save you from having to buy a new phone by showing you how to replace the touch screen, volume buttons, and power/screen lock button assembly of your Nokia XL Dual SIM Android Smartphone.

---

## TOOLS:

[iFixit Opening Tool](#) (1)

[T5 Torx Screwdriver](#) (1)

[Tweezers](#) (1)

---

## Step 1 — Back Cover Removal



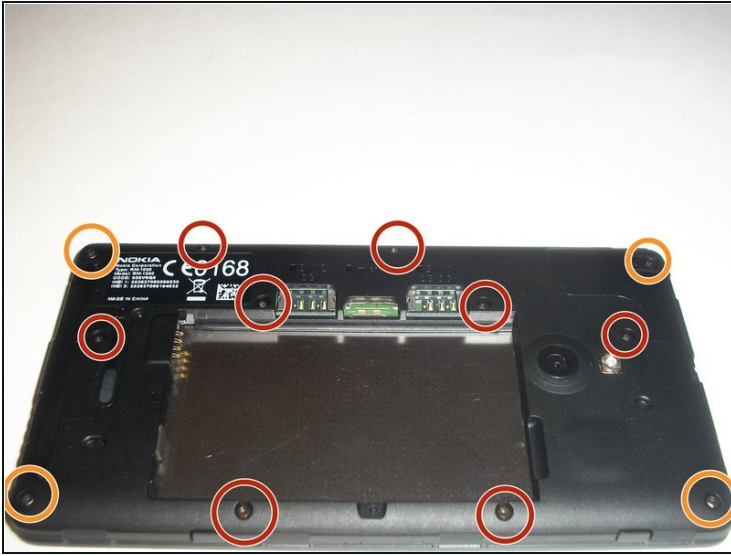
- You will first need to separate the back cover from the device.
- Gently pry open each side of the device at the indicated locations. It is best to use a plastic opening tool or similar tool.

## Step 2 — Battery Removal



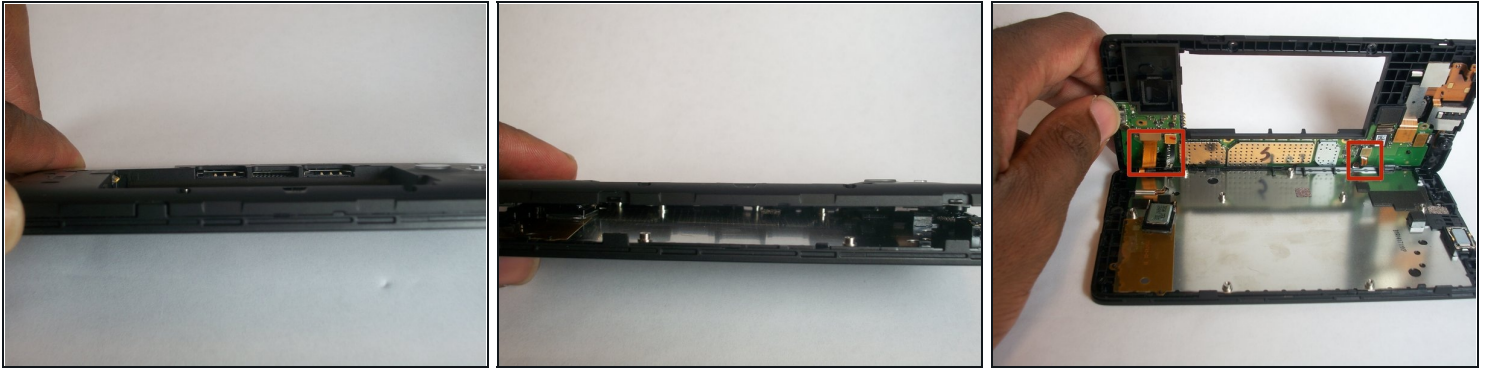
- Remove the back cover.
- Use a plastic opening tool to lift the battery. Then, remove it.

### Step 3 — Screen Separation part 1



- To access the inner components of the device, remove the various screws. Keep them separate, and organize them by size.
- ① You will need a T5 Precision Torx screw driver to remove the screws.
- The locations of the T5x3.4mm screws are indicated in the picture.
- The locations of the T5x4.1mm screws are indicated in the picture.

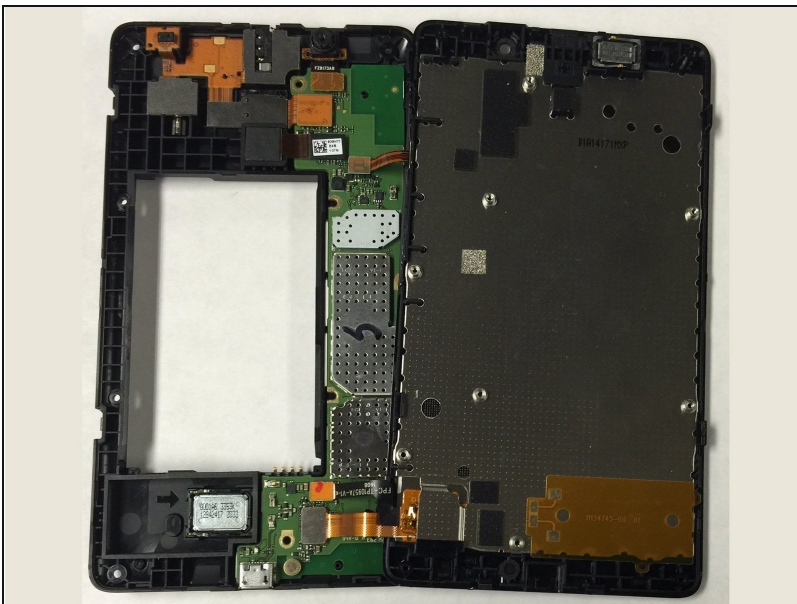
## Step 4 — Screen Separation part 2



- Use the plastic opening tool to gently pry the device apart.
- There are flaps on both sides of the phone as indicated in the picture. This is what you will need to pry apart.

**⚠ Please be cautious when opening the device.** There are various connectors inside the device that must be handled with care.

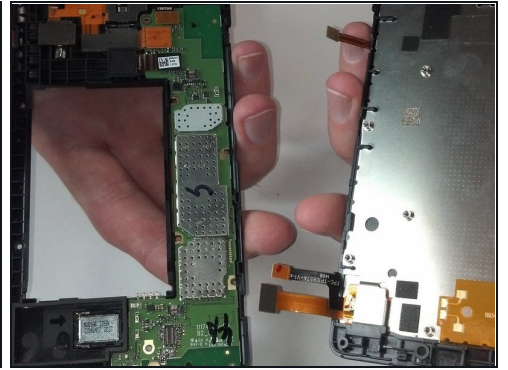
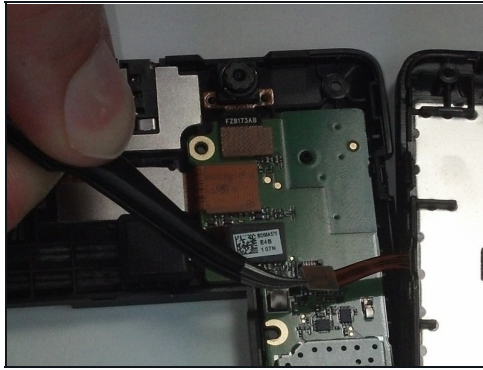
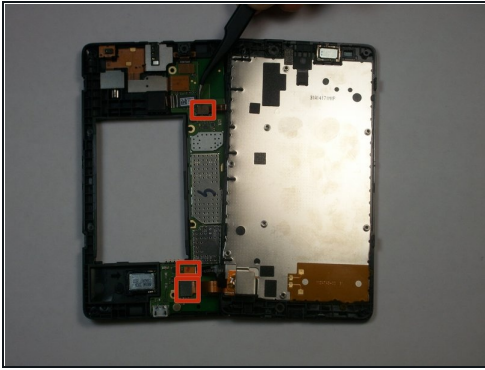
## Step 5 — System components



- Once the device is open, take note of all the components.



## Step 6 — Remove motherboard connectors



- Gently unsnap the 3 motherboard connectors for the touch screen assembly with [tweezers](#).
- The touch screen, volume buttons, and power/screen lock button assembly can now be removed.

---

To reassemble your device, follow these instructions in reverse order.